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1 **Adequate plasma drug levels suggest that amoxicillin can be**
2 **administered by continuous infusions using elastomeric pumps**

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25 **Abstract:**

26 Background: In the outpatient setting elastomeric pumps are useful for the continuous
27 administration of antibiotics with time-dependent bacterial killing activity such as amoxicillin.

28 Objective: To determine the amoxicillin degradation in elastomeric pumps, as well as the
29 effectiveness of treatment by verifying plasma drug levels and clinical outcome of patients
30 treated in this way.

31 Methods: Elastomeric pumps were filled with 6 g and 4 g /240 ml of NaCl 0.9%. Degradation
32 was measured in the pumps filled with 6 g of amoxicillin by drawing samples at 12 hour
33 intervals when stored in the fridge for 48 hours and when worn around the waist for 24 hours.
34 Subsequently 9 patients were treated with continuous infusions of 8 g or 12 g of amoxicillin
35 per day. Plasma amoxicillin levels were measured on each visit to the OPAT unit. Clinical
36 outcome was verified 3 months after the end of treatment.

37 Results: Amoxicillin degradation in elastomeric pumps filled with 6 g of amoxicillin /240 ml
38 of NaCl 0.9% reached 10% after 48 hours in the fridge and an additional 30% when worn
39 around the waist for 24 hours. Despite this significant degradation, mean plasma drug levels
40 achieved with 12 g of amoxicillin per day were 18.5 mg/L (95%CI 13.5-23.5), which is
41 largely above the MIC of amoxicillin-sensitive bacteria. 9 patients treated for various
42 infections for a median of 28 days were cured and had no unexpected adverse effects.

43 Conclusion: Adequate plasma drug levels and favourable clinical outcome suggest that
44 amoxicillin can be administered by continuous infusions using elastomeric pumps. This
45 treatment modality does not fulfil formal requirements regarding pharmaceutical stability.
46 Still the resulting safety impact in patients is probably limited. Therapeutic drug monitoring
47 and a close clinical follow up are recommended if this route of administration is chosen.

48 **Introduction:**

49 In the setting of outpatient parenteral antibiotic therapy (OPAT), elastomeric pumps can be
50 useful devices for the continuous administration of antibiotics with time-dependent bacterial
51 killing activity. The continuous infusion with elastomeric pumps notably avoids the need for
52 multiple daily interventions of healthcare workers at patient's home or multiple visits of the
53 patient to the OPAT unit.

54
55 A limiting factor for the use of elastomeric pumps is the potential drug instability in these
56 devices over the infusion period. Generally, an antibiotic degradation remaining below 10%
57 of the initial concentration is considered acceptable even though this limit has been chosen
58 mostly arbitrarily.¹ Stability data of antibiotic solutions in elastomeric pumps has been mostly
59 published by manufacturers of these devices and they usually report the maximal duration of
60 the drug stability at 5°C (fridge) and 25°C tested under standardised laboratory conditions.
61 However, in the real-world setting the antibiotic solutions are exposed to temperatures that
62 can rise well above 25°C.²

63
64 For amoxicillin, the published stability data is contradictory. A study published by Arlicott et
65 al suggests a reasonable stability in elastomeric pumps from the manufacturer Baxter.³ Indeed
66 this study indicates a drug degradation of less than 10% at concentrations of 20 and 40 g/L
67 when exposed to temperatures of 20°C and 35°C for 24 hours. Toxikon Europe NV, Leuven,
68 Belgium, which tested the stability of amoxicillin in the elastomeric pumps from the
69 manufacturer B. Braun Medical, indicates however a stability at 25°C of only 4 and 2 hours at
70 concentrations of 1g/L and 40 g/L, respectively, without giving any detailed data about their

71 experiments.⁴ According to this source the stability of amoxicillin, when kept refrigerated, is
72 6 hours. Although these experiments were conducted by using elastomeric pumps of different
73 brands, there is no reason to expect such important differences between devices.

74

75 In this study, we investigated if amoxicillin could be administered by elastomeric pumps by 1)
76 evaluating the antibiotic degradation in these devices, 2) measuring the plasma drug levels
77 and 3) verifying the clinical outcome of 9 patients treated.

78

79 **Methods**

80 Elastomeric pumps (Easypump LT-270-24®, B. Braun Medical Inc, Melsungen, Germany)
81 were filled with amoxicillin 6 g or 4g/240 ml NaCl 0.9% without buffering agent by the
82 pharmacy under sterile conditions using a laminar flow cabinet. The devices were stored for
83 up to 48 hours in the fridge at 5°C.

84

85 Before treating any patients, we measured, on three different occasions, the antibiotic
86 degradation in elastomeric pumps filled with 6 g of amoxicillin/240 ml NaCl 0.9%, stored in
87 the fridge for 48 hours and then carried by volunteers around the waist for 24 hours.

88

89 Based on these results our pharmacokinetic calculations indicated that continuous infusions
90 with elastomeric pumps would still achieve amoxicillin plasma levels above 4 mg/L despite
91 the measured antibiotic degradation. The minimal inhibitory concentration for amoxicillin
92 sensitive gram-positive cocci being 4 mg/L or less⁵, we considered that we would not put

93 patients at risk of treatment failure. We therefore subsequently treated 9 patients with
94 continuous amoxicillin administration by elastomeric pumps.

95
96 Patients were provided with prepared elastomeric pumps, which they stored in their fridge at
97 home. The pumps were either changed by the patients themselves, by home-based nurses or at
98 the OPAT-unit. Amoxicillin plasma levels were drawn when patients visited the OPAT clinic
99 for clinical follow-up, in principle every 7 days.

100
101 The patients' clinical outcome of was evaluated 3 months after the end of the treatment.
102 Patients were considered cured if they had not been re-started on antibiotic treatment or re-
103 admitted to hospital for the same problem. This was verified by checking the electronic
104 hospital records. Considering that these patients were all treated for serious infections, we
105 considered that all patients with failing treatment would most probably be re-admitted.

106

107 **Results:**

108 After 48 hours storage in the fridge at 5°C the mean concentration decreased from 29.0 ± 0.9
109 g/L to 26.4 ± 1.4 g/L (-9%). When the elastomeric pumps were carried by volunteers for 24
110 hours, the antibiotic concentration decreased from a mean 26.4 ± 1.4 g/L to 18.0 ± 2.2 g/L (-
111 32%).

112

113 Table 1 shows the demographic details, the pathologies, the micro-organisms responsible and
114 the plasma drug levels for the 9 patients treated. All patients had normal renal functions with

115 creatinine clearances > 60 ml/min and they were treated as outpatients for a median of 28
116 days (range 7- 36 days).

117

118 The results of the plasma drug levels are summarised in Figure 1. The continuous infusions of
119 8 g and 12 g of amoxicillin provided mean plasma levels of 5.1 mg/L (95%CI 0.1 – 10.1) and
120 18.5 mg/L (95%CI 13.5-23.5), respectively.

121

122 None of the patient had any significant side-effects and all patients were considered cured 3
123 months after the end of treatment.

124

125 **Discussion:**

126 Despite a significant drug degradation exceeding the legally tolerated limit of 10%, this data
127 suggests that a continuous infusion of amoxicillin using elastomeric pumps can ensure
128 efficacious concentration exposure. Our observations indicate that the mean plasma drug
129 levels of 18.5 mg/L are overall sufficient in patients treated with 12 g per day of amoxicillin
130 administered by a continuous infusion using elastomeric pumps. Caution should be exercised
131 with patients on 8 g amoxicillin per day, as the mean plasma levels of 5.1 mg/L were only
132 slightly above the target levels recommended for enterococci. In comparison amoxicillin has
133 an average serum half-life of 1.2 hours and a rapid infusion of amoxicillin 2 grams results in
134 plasma levels of 50.2 mg/L after 1 hour, 16.3 mg/L after 2 hours and 3.3 mg/L after 4 hours.

135

136 There are several possible explanations for the low plasma levels of 0.9 mg/L and 2.4 mg/L
137 found in 2 patients receiving the 12 gram dose. First there could have been a problem with the

138 storage or the continuous flow of the antibiotic solution, but the patients didn't report any
139 such problem. Secondly, improper collection and delayed transport of the blood specimens
140 before analysis could be a reason. Of note, plasma levels determined in these two same
141 patients on 3 and 2 additional occasions showed mean concentrations of 12.2 mg/L and 27.0
142 mg/L, respectively.

143

144 Besides the plasma drug levels, the clinical data is also reassuring as all patients were cured 3
145 months after the end of treatment, and no patient had any unexpected adverse effects.

146

147 These results should be put in perspective with the current recommendations that antibiotic
148 degradation should not exceed 10% of the nominal concentrations of the solution introduced
149 into elastomeric devices. The legislation is certainly clear about this point, but on the other
150 hand it is known that amoxicillin is mainly converted to penicilloic acid, also formed through
151 in vivo degradation of amoxicillin and essentially devoid of toxicity (but probably involved in
152 immuno-allergic reactions).

153

154 In conclusion continuous infusion with elastomeric pumps, at suitable antibiotic doses,
155 provided sustained amoxicillin levels well over the MIC of amoxicillin-sensitive bacterial
156 micro-organisms, and was clinically efficacious. Future studies aiming at determining
157 whether a given antibiotic can be administered using elastomeric pumps should certainly
158 consider the drug's physico-chemical stability in the elastomeric devices – assessed in real-
159 life conditions. Still, it is also important to take into account the potential pharmacokinetic
160 impact in patients, in addition to thorough clinical follow up for safety and tolerability. To

161 that endeavour, therapeutic drug monitoring is recommended for ascertaining antibiotic
162 plasma exposure in patients receiving prolonged infusion *via* elastomeric pumps.

163

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167

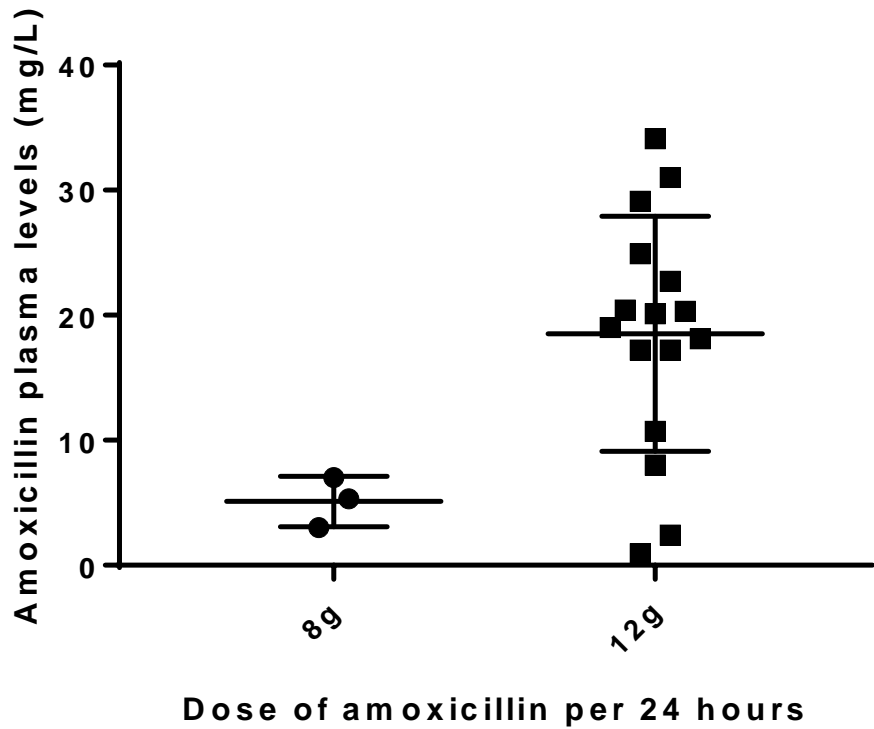
168 **Transparency declarations**

169 The authors have no conflict of interest to declare.

Sex / age (y)	Diagnosis	Infecting bacteria	MIC (mg/L)	Duration of treatment (days)	Type of support for administration	Dose (grams)	Drug level 1 (mg/L)	Drug level 2 (mg/L)	Drug level 3 (mg/L)	Drug level 4 (mg/L)
M/83	Prosthetic valve endocarditis	<i>E. faecalis</i>	0.75	28	Home-based nurses	12	31			
F/57	Prosthetic valve endocarditis	<i>E. faecalis</i>	NA	29	Self-administration	12	20.3	17.2	19	
M/35	Osteomyelitis + infection of hardware	<i>E. faecalis</i>	NA	31	Self-administration	12	18.1	10.7	8	0.9
M/78	Prosthetic valve endocarditis	<i>E. faecalis</i>	NA	21	Home-based nurses	12	2,4	24,9	29,1	
M/85	Native valve endocarditis	<i>E. faecalis</i>	1.0	14	Home-based nurses	12	34,1	20,1		
M/46	Native valve endocarditis	<i>Strep. mitis</i>	NA	28	Self-administration	12	22,7	19,2	22,9	17,2
M/75	Native valve endocarditis	<i>E. faecalis</i>	NA	21	Home-based nurses	12	20,4	17,2		
M/71	Febrile agranulocytosis	<i>E. faecalis</i>	NA	7	OPAT-unit	8	3			
F/66	Osteomyelitis + infection of hardware	<i>E. faecalis</i>	NA	36	Self-administration	8	7	5.3		

172 Figure 1. Amoxicillin plasma levels (mean \pm SD) according to total daily dose of amoxicillin
173 administered as continuous infusions with elastomeric pumps.

174



175

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